



# 3D printing filaments and the most suitable filters



FILAMENTS	<u>P3D/P3DR</u>	<u>P3DL</u>	<u>P4D</u>	<u>M100</u>	EMISSIONS (NANOPARTICLES + VOCS)
PLA	Recommend	Recommend	Recommend	Recommend	
PETG	Recommend	Recommend	Recommend	Recommend	
PETG-CF	Recommend	Recommend	Recommend	Recommend	
TPE / TPU	Recommend	Recommend	Recommend	Recommend	
ABS	Occasional	Occasional	Recommend	Recommend	
ASA	Occasional	Occasional	Recommend	Recommend	
PC	Occasional	Occasional	Recommend	Recommend	
PC-CF	Occasional	Occasional	Recommend	Recommend	
PA (NYLON)	Occasional	Occasional	Recommend	Recommend	
PA-CF	Occasional	Occasional	Recommend	Recommend	
RÉSINE	Not recommend	Occasional	Not recommend	Recommend	